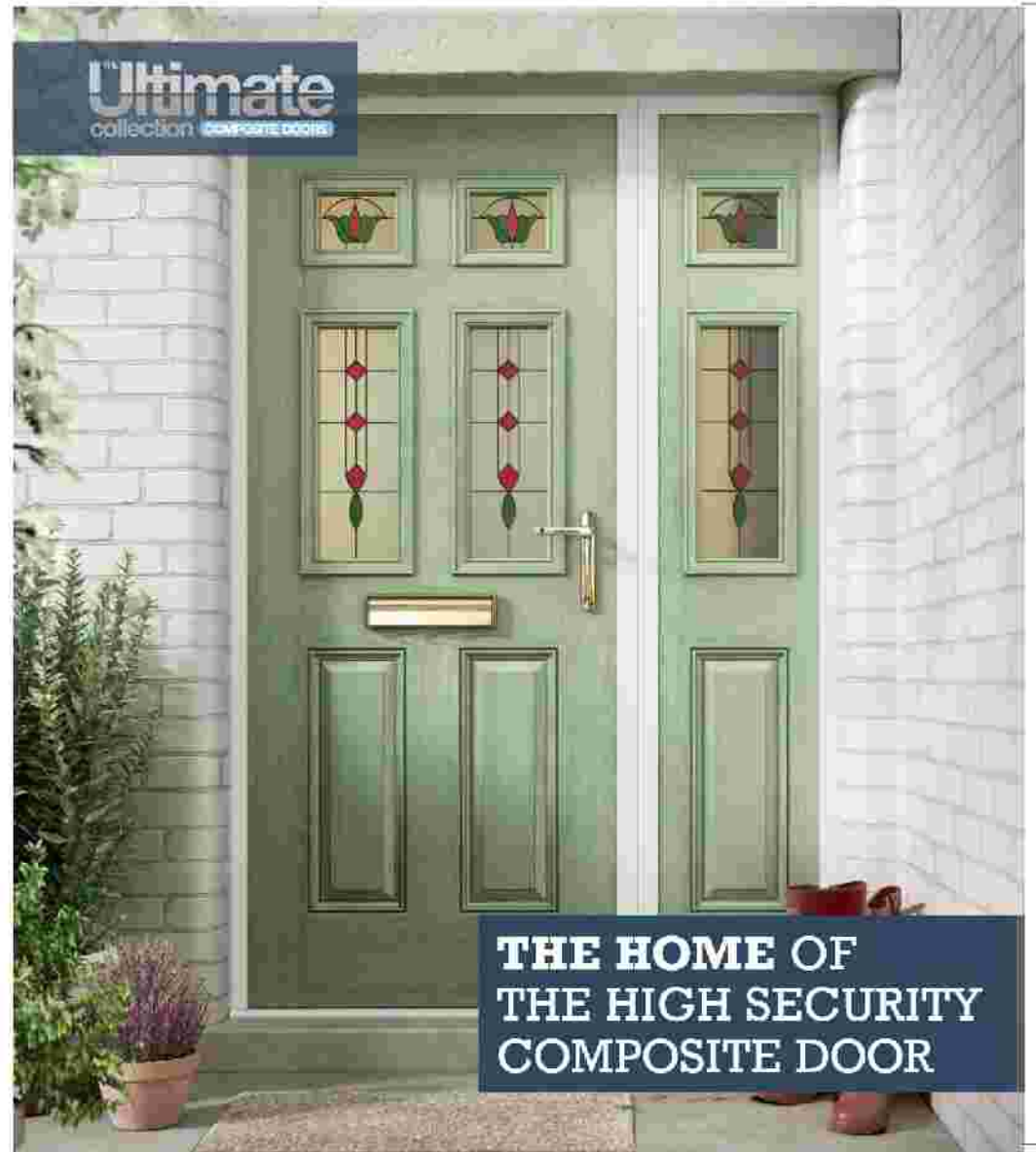


Ultimate
collection COMPOSITE DOORS



**THE HOME OF
THE HIGH SECURITY
COMPOSITE DOOR**

Ultimate
collection COMPOSITE DOORS

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OPEN THE DOOR WITH AN ULTIMATE COLLECTION GRP COMPOSITE DOOR...

At first, the number of different doors on the market can be bewildering. Where do you start? How can you be sure you're making the right choice? It's simple. You need to think about what you need from a door then look at how it measures up against what's out there.

Then again, you could simply choose an Ultimate Collection GRP composite door. Why? Because against every criteria, an Ultimate Collection GRP Composite Door more than makes the grade.

An Ultimate Collection GRP Composite Door has been designed to be both beautiful and practical.

We have a variety of distinctive door ranges and decorative glass ranges. Both are available in a wealth of colours so you can design a door that makes a perfectly personal statement about you and your home. You'll also find lots of little design touches that set our doors apart from others on the market and make your home stand out from your neighbours.

When it comes to practicality, an Ultimate Collection GRP Composite Door more than measures up too. It meets and exceeds all the UK's security standards for domestic doors. And it offers exceptional protection from the elements, something that's reflected in the fact that it's the most thermally efficient door you can buy, helping you to reduce your heating bills and your carbon footprint.

Head on to find out more about what an Ultimate Collection GRP Composite Door has to offer – and start to decide which door you'll choose.

Open the door to The Ultimate Collection.

OVER 40 COLOURS TO CHOOSE FROM



BEAUTIFUL

Your door needs to look good, it's as simple as that. Everything about our doors, from the style and the colour to the decorative glass, has been designed to help you create a distinctively beautiful look for your home.

Start choosing your new door from page 9.



PRACTICAL

While your door's appearance will be the first thing you and your visitors see, it's the practicality that really matters. Our doors offer unparalleled security and weatherproofing and are the most thermally efficient door you can buy. They're also exceptionally easy to maintain.

Find more about how your new door will make your home warmer, safer and quieter on pages 4 to 7.

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WHY CHOOSE AN ULTIMATE COLLECTION GRP COMPOSITE DOOR?

The Ultimate Collection is the UK's favourite GRP composite door. It's a door that does it the best you can do. An Ultimate Collection GRP Composite Door will have you more sticky on your hearing aid than the UK's other door on the market.

STUNNING AESTHETICS

The woodgrain finish on an Ultimate Collection GRP Composite Door was developed from oak tree grain, creating a beautifully authentic appearance. Unlike lesser doors, you'll find the same woodgrain effect and moulding design on the slim glazing cassette too, giving a seamless, elegant finish and impressive kerb appeal.

UNPARALLELED SECURITY

An Ultimate Collection GRP Composite Door offers unparalleled security thanks to its rigid polymer substrate, high density CFC-free polyurethane foam core, high impact resistant GRP skin and high quality multipoint locks. Our PAS 24 2012 accredited upgrades make your whole door assembly Secured By Design endorsed. This is the official UK Police initiative supporting "designing out crime".

You might also like to know tests show that an Ultimate Collection GRP Composite Door cannot be forced within a reasonable time frame, even with the aid of a Police issue battering ram (upgrades shown on page 34).

EXCEPTIONAL DURABILITY

An Ultimate Collection GRP Composite Door's high impact resistant glass reinforced polyester (GRP) skin will maintain its pristine appearance in the face of everyday knocks and scratches and beyond. This durability is reflected in the comprehensive manufacturer's structural and surface warranties that come with an Ultimate Collection GRP Composite Door.

EXCELLENT WEATHERPROOFING

An Ultimate Collection GRP Composite Door has water resistant polymer composite rails that protect its core. This means it won't suffer from water absorption which can lead to skin delamination and cause functional problems that lesser products face. Your door will keep the weather at bay and stay looking good for longer.

SUPERB SOUND INSULATION

An Ultimate Collection GRP Composite Door has a weighted noise reduction of 31 decibels. It means you can be sure your new door will keep outside noise to a minimum, helping to make your home the haven you want it to be.

BEAUTIFULLY LOW MAINTENANCE

Everything about an Ultimate Collection GRP Composite Door is designed to be easy to maintain, including the triple glazed sealed glass unit which encapsulates the delicate decorative glazing between two panes of clear glass, protecting it and making it easy to keep clean.



KEEPING WARMTH IN...AND DRAUGHTS AND BREEZES OUT!

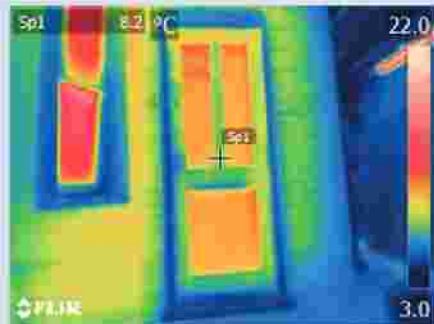


ENERGY EFFICIENCY

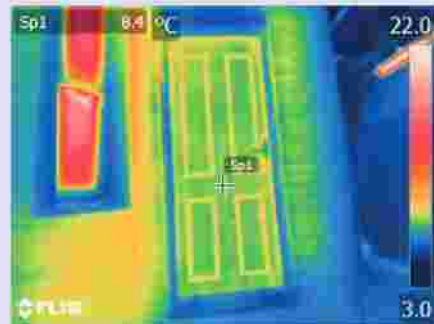
An Ultimate Collection GRP Composite Door is more energy efficient than a traditional timber door or a solid timber core composite door – fact!

These days, we all worry about how much energy our homes use. The rising cost of our energy bills and our impact on the environment mean we want to keep our consumption to a minimum. One of the best ways to do this is to choose thermally efficient products that keep warmth in and cold out, saving money and emissions.

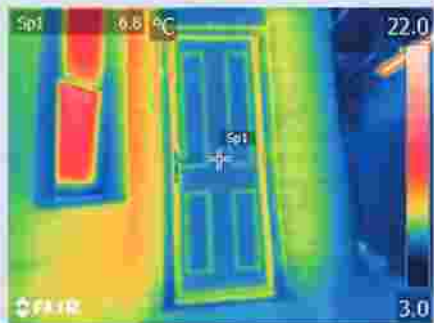
An Ultimate Collection GRP Composite Door is the best choice you can make.



traditional timber-panel door



solid timber core composite door



An Ultimate Collection GRP Composite Door

These photos show the thermal efficiency of each of the doors we tested. The darker the blue, the less heat is being lost. Red and orange – the product with the most heat loss. The Ultimate Collection GRP Composite Door – indicates high heat loss.

THE BEST
CHOICE
YOU CAN
MAKE



Independent tests have proved that an Ultimate Collection GRP Composite Door is:

19% more thermally efficient than a 40mm solid timber core composite door

17% more thermally efficient than a 44mm traditional timber panelled door

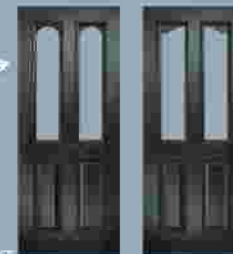
The doors were tested at the University of Glamorgan, Cardiff, Wales. This is a typical double glazed entrance door and its construction reduces 22% of the UK's current heating costs. The tests were conducted at 18°C, a standard room temperature. The doors were tested in a climate chamber with a 10°C temperature difference between the interior and exterior. The test results show that the Ultimate Collection GRP Composite Door is the most energy efficient choice for your home.



DUAL GLAZED

Other door styles available

Our Dual Glazed range offers understated style and is ideal if you want your door to make a statement of quiet confidence. Choose the standard Dual Glazed option for perfect simplicity or, if you want to add a twist, choose from the Eyebrow or Arch options.



OVER 40 COLOURS TO CHOOSE FROM! See page 36

GLASS PATTERNS AVAILABLE

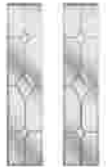


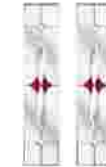
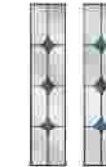









 Kare - oak door with Dual with Glazing	 Kara - oak door with wpt. Dual Glazing	 Scotts - oak door with Dual with Glazing	 Rocks - oak door with wpt. Dual Glazing	 Jura - oak door with Dual with Glazing	 Lapier - oak door with Dual Glazing	 Coral - oak door with Dual Glazing
 Gables - oak door with Dual Glazing	 Tinsor - oak door with Dual Glazing	 Tinsor - oak door with Dual Glazing	 Flora - oak door with Dual with Glazing	 Suki - oak door with Dual with Glazing	 Tallman - oak door with Dual Glazing	 Marmara - oak door with Dual Glazing

Image: Oak door with Dual / wpt. Glazing

Image: All windows available with Dual Glazing or wpt. Glazing



GRACEFUL
LIGHT FILLED
STYLE



HALF MOON & MIDS

The Half Moon & Mids door is a classic choice that offers a little bit more. The pleasing combination of glass shapes lets you make your front door a focal point for the eye, making a beautifully welcoming statement.

OVER 40
COLOURS
TO CHOOSE
FROM!
SEE PAGE 98

GLASS PATTERNS AVAILABLE

Kara - clear glass with dots (in the transom)	Kara - coloured glass with geometric	Scottie - clear glass with dots with linear colour	Scottie - coloured glass with geometric	Java - clear glass (with dots in transom & panels)	Laplay - with red & black	Cora - with blue & grey	Celebis - with red & black
Timor - with clear background	Timor - with coloured background	Antares - clear glass with dots (in the transom)	Fleiss - clear glass with dots in the transom	Sulu - with red & black dots	Eoson - with red & black	Marmara - with red & black	

*Kara, Half Moon & Mids is available with 50mm glazing



HALF MOON

When your door needs to offer privacy, the Half Moon is the perfect choice. The decorative glass arch adds pleasing interest without revealing what's beyond.

Other options available →

OVER 40 COLOURS TO CHOOSE FROM
Colour 30

Half Moon Suburb

GLASS PATTERNS AVAILABLE



Kara
— clear glass with leaded glass lining



Kata
— colored glass with zinc coating



Soria
— clear glass with zinc coating



Soria
— clear glass with zinc coating



Jawa
— colored glass with zinc coating



Laprov
— with zinc coating



Coral
— with zinc coating



Calibar
— with zinc coating



Timor
— with zinc coating



Timor
— with zinc coating



Andaman
— clear glass with leaded glass lining



Flora
— clear glass with leaded glass lining



Skala
— with zinc coating



Tasman
— with zinc coating

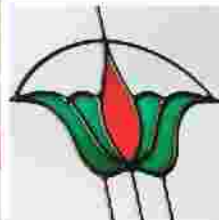


Marmara
— with zinc coating

Images / illustrations in this guide are for illustrative purposes only.



CLASSICAL,
LIGHT-FILLED
STYLE



TOPS & MIDS

This traditional six-paned design has an attractive glass design that flows between the panels, creating a sophisticated and stylish appearance while still allowing the light to flood in.

OVER 40
COLOURS
TO CHOOSE
FROM!
See page 26

GLASS PATTERNS AVAILABLE

Kara — clear glass with Green or Blue Colouring	Kara — coloured glass with Blue Colouring	Soolis — clear glass with Blue and Green Colouring	Soolis — coloured glass with Blue Colouring	Jilva — coloured glass with Blue and Purple Colouring	Lupinus — with purple pattern	Doru — with Blue Colouring	Galebak — with red pattern
Tahir — with clear glass pattern	Tahir — with coloured glass pattern	Andreas — clear glass with purple and Blue Colouring	Flora — clear glass with purple and Blue Colouring	Sulu — with decorative border	Tasmani — with red pattern	Mansara — with Green Colouring	

Image Tops & Mids shown with Galles Tinted and Clear Ylva



TOPS

The Top Life design is perfect when you want your door to have decorative glazing but also want to maintain your privacy. The crisp clean lines create a classic, elegant look.

OVER 40
COLOURS
TO CHOOSE
FROM!

GLASS PATTERNS AVAILABLE



Kara

— clear glass with lead
— with Yellow Glazing



Kara

— clear glass with
— with Blue Glazing



Scuba

— clear glass with lead
— with Blue Glazing



Scuba

— clear glass with lead
— with Blue Glazing



Jama

— clear glass with lead
— with Yellow Glazing



Laprov

— with multi-lead



Coral

— with Blue Glazing



Celebes

— with multi-lead



Timor

— with multi-lead



Timor

— with multi-lead (see Lead)



Andaman

— clear glass with lead
— with Blue Glazing



Flores

— clear glass with lead
— with Blue Glazing



Sulu

— with multi-lead



Tooruan

— with multi-lead



Muntuan

— with multi-lead

Image Style is Dark Blue with Iron Grey Glazing



ELEGANT
STYLE



HALF GLAZED ARCH

OVER 40
COLOURS
TO CHOOSE
FROM
Example 8

The scale of the beautiful glazed pane of the Half Glazed Arch design provides a wonderfully dramatic focal point that welcomes visitors to your home as well as letting light flood in.

GLASS PATTERNS AVAILABLE

Kara — clear glass with leaded lines forming diamond	Karp — colored glass with leaded lines forming diamond	Scotta — clear glass with leaded lines forming diamond	Scotta — colored glass with leaded lines forming diamond	Java — clear glass with leaded lines forming diamond	Laplaw — with leaded lines	Coral — with leaded lines	Coral — with leaded lines
Tinar — with leaded lines	Tinar — with leaded lines	Ardjiman — clear glass with leaded lines forming diamond	Finis — clear glass with leaded lines forming diamond	Saku — with leaded lines	Saku — with leaded lines	Saku — with leaded lines	Saku — with leaded lines

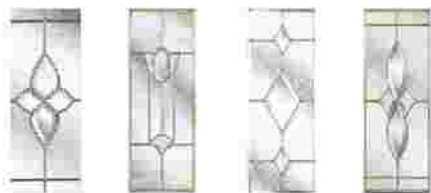
Example: Half Glazed Arch (K) with Java Grey glazing

COTTAGE SHORT

The traditional tongue & groove plank appearance of the Cottage Short design lets you bring countryside heritage into your home without having to compromise on the security and thermal efficiency that an Ultimate Collection GFR Composite Door offers.



GLASS PATTERNS AVAILABLE



Andantari
one glass

Flores
one glass

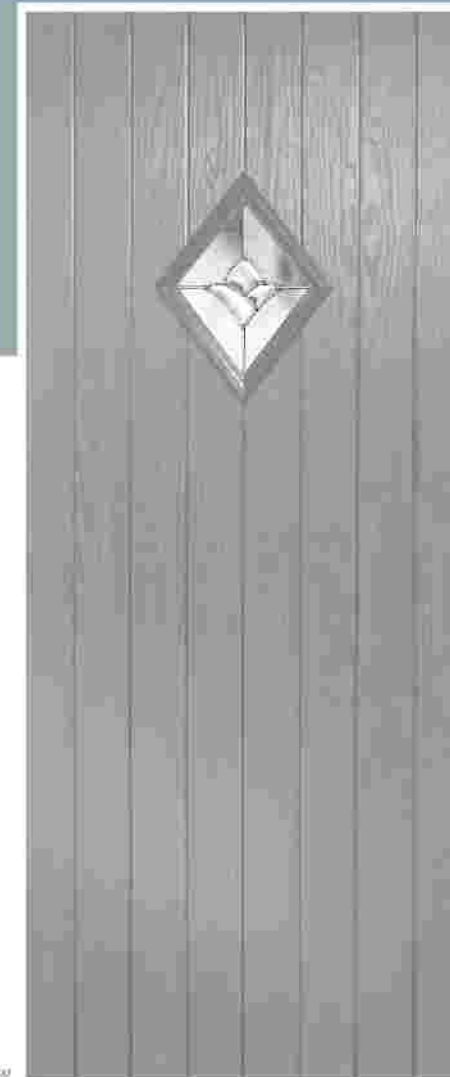
Kura
one glass

Scottie
one glass

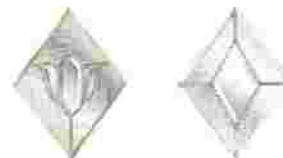
} Each glass pattern comes with a choice of Bronze or Zinc Coating

COTTAGE DIAMOND

Like its sister design, the Cottage Short, the Cottage Diamond offers traditional country style, but with an additional twist: an intriguing diamond-shaped glazing panel that makes your home a little bit different.

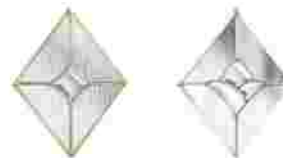


GLASS PATTERNS AVAILABLE



Flores
one glass

Kura
one glass



Scottie
one glass

Andaman
one glass

} Each glass pattern comes with a choice of Bronze or Zinc Coating



COTTAGE TOP

OVER 40
COLOURS
TO CHOOSE
FROM!

Like wearing a single piece of beautiful jewellery, the Cottage Top has a small decorative glazing panel that makes a big statement. It welcomes visitors with delicate visual interest and brings a gleam of light into your home.

GLASS PATTERNS AVAILABLE



Kara
with glass full of
frosted glass



Kara
with glass
with frosted glass



Scottie
with glass with
frosted glass



Scottie
with glass with
frosted glass



Jamaica
with glass with
frosted glass



Lactav
with glass with
frosted glass



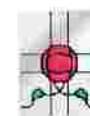
Cornel
with glass with
frosted glass



Timor
with glass with
frosted glass



Timor
with glass with
frosted glass



Daman
with glass with
frosted glass



Marrakesh
with glass with
frosted glass

TRADITIONAL
STYLE

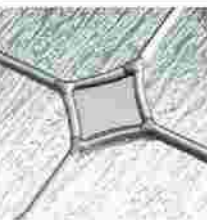
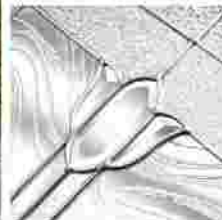


Image: Cottage Top in Grey with Frosted Glass



FLEXIBLE
STYLE



STABLE SHORT / STABLE DIAMOND / STABLE TOP

OVER 40
COLOURS
TO CHOOSE
FROM!
See page 28

This Stable door is the ideal solution for a back door, yet is the perfect choice for a front door too. You can open the top to bring light into your home while still keeping children in – or animals out!

Apart from the very different look of a Stable door, the opening upper leaf can provide both light and ventilation, while keeping the lower leaf closed to prevent children or animals leaving the home.

On a pleasant summer's day, one can well imagine the pleasure of looking out of the door and smelling the air while leaning on the rail of the lower leaf, and just passing the time... bliss!

The Stable door we offer is not, as so often is the case, a Cottage door that has been cut to form the upper and lower portions of the Stable door. This is the genuine article: constructed specifically with a mid-rail so that when out through, it forms two leafs. Each leaf is completely surrounded by a rigid subframe providing stability and security, as well as weather protection.

The hardware that is used has been tested thoroughly for suitability of purpose, such that the locks, neck bolt (that joins the two halves), and rebate forming extrusions and rain deflectors, have been specifically designed.

A variety of colours are available as are glazing options. Something different and a bit special...and worth thinking about.

GLASS PATTERNS AVAILABLE



Flora
1000 000



Karu
1000 000



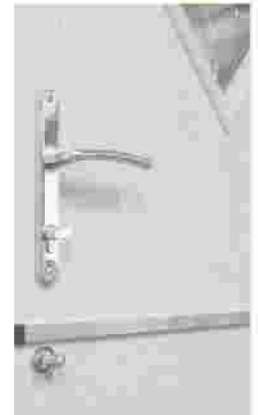
Scotts
1000 000



Andaman
1000 000

Each glass pattern comes with a choice of Silver or Zinc Cladding

Website: Stable-UK.co.uk | 01246 841111 | 01246 841112



HALF GLAZED

Our Half Glazed design is equally popular as a front door and a back door. It maximises the light that floods into your home, while its classically simple lines are perfect when you want understated perfection.

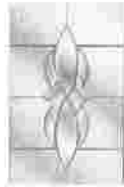


MINI-BLIND OPTION ALSO AVAILABLE - SEE PAGE 40 FOR MORE INFO

GLASS PATTERNS AVAILABLE



Kam
1000 x 1000



Scotia
1000 x 1000



Flora
1000 x 1000



Balu
1000 x 1000

} Note: Scotia and Flora come with a choice of Brass or Zinc Coating



SOLID DOORS

Far from being the safe choice, a solid door is the ultimate expression of confidence. With no decorative glazing to draw the eye, you can focus instead on the stunning moulding and beautiful woodgrain.



FRENCH DOORS

By choosing a French door from Ultimate Collection, you'll create a beautifully seamless finish with the other doors in your home. They let you fill your home with beautiful light while also benefiting from the elegant woodgrain appearance and unparalleled security that all our GRP composite doors have to offer.

Available in white, gold oak, rosewood or any of our bespoke colours.

DOORS AVAILABLE



6 Panel



6 Panel



Cottage



Thatch



CONTEMPORARY DOORS

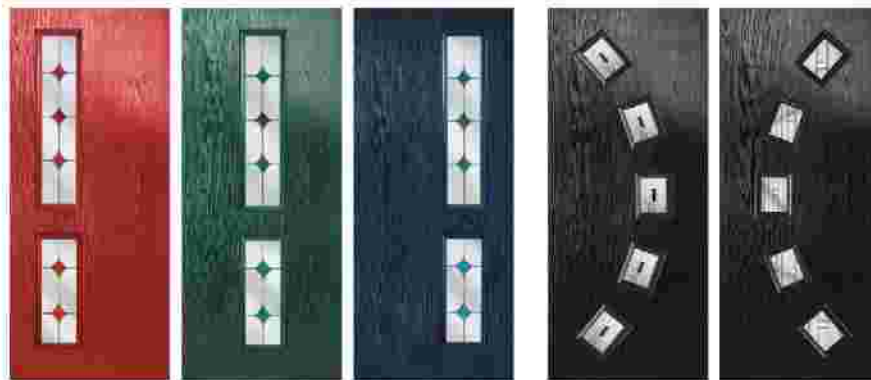
Our contemporary door range offers dramatically positioned glazing panels for a stunningly sophisticated finish. They make a bold choice, offering an ideal combination of designer style and low maintenance, thereby ensuring practicality.

You can choose from a variety of different designs. Each one provides a perfect contrast between the beautifully authentic oak-grained finish and the elegantly positioned glazing panels which provide a look for the ages – all you need to do is choose the one that's right for your home.

Available in the standard colours of white, black, blue, green, red, gold oak and , you can also select from any of the colours in our range (you can see them all on pages 36 and 37). Combined with your choice of glazing design, the result is a wonderfully stylish statement that sets the tone for the rest of your home.

OVER 40
COLOURS
TO CHOOSE
FROM
SEE PAGE 37

Any style door with the
colour of your choice.



Esprit C06L
- 400 x 2000 mm

Esprit C06C
- 400 x 2000 mm

Esprit C06R
- 400 x 2000 mm

Esprit C07L
- 400 x 2000 mm

Esprit C07R
- 400 x 2000 mm



Esprit C17L
- 400 x 2000 mm

Esprit C17C
- 400 x 2000 mm

Esprit C17R
- 400 x 2000 mm

Esprit C12L
- 400 x 2000 mm

Esprit C12C
- 400 x 2000 mm

Esprit C12R
- 400 x 2000 mm



The elegant versatility of our contemporary doors is reflected in the choice of glazing.

In complete residential statement, our Firenze, Milano, Walnut, Oak, Haynes and Berlin decorative glass units are perfect choices.

If you want a more traditional look, our Scala, Pinet, Andaman and Kora panels offer what you need.

Whichever combination you choose, if you're looking for a door that says something different, a contemporary door has the perfectly elegant answer.

Long handle options available:

- Straight: 400mm, 600mm, 800mm, 1000mm, 1200mm, 1500mm, 1800mm
- Curve: 400mm, 600mm, 800mm, 1200mm, 1500mm, 1800mm

COLOUR RANGES

Open the door to colour

Once you've chosen the style of your door, it's time to choose the colour. As you browse through the door styles, you will have seen the standard colours that each range is available in. But that's only the beginning! We also offer a huge range of other colours to help you create your perfect door.

standard colours



White



Black

Red

Blue



Green

Gold Oak

Rosewood

bespoke colours



Platinum

Lead

Granite

Gunmetal



Charcoal

Soft Green

Fidelity

Nut Brown



Teal

Fern Green

Sweet Tea

Thatchin

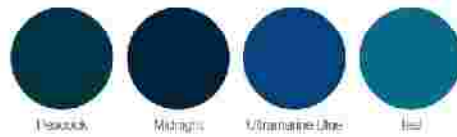


Chartwell

Duck Egg

Coastal Blue

Sea Breeze

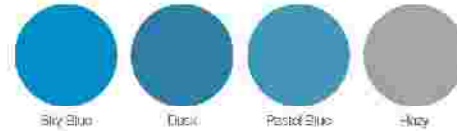


Peacock

Midnight

Vibrant Blue

Indigo



Sky Blue

Dust

Pastel Blue

Gray



Passion Flower

Foxglove

Aubergine

Claret

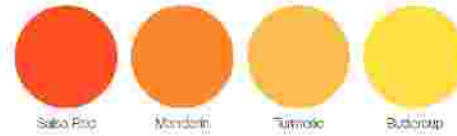


Deep Cerise

Scarlet

Light House

Thucalis

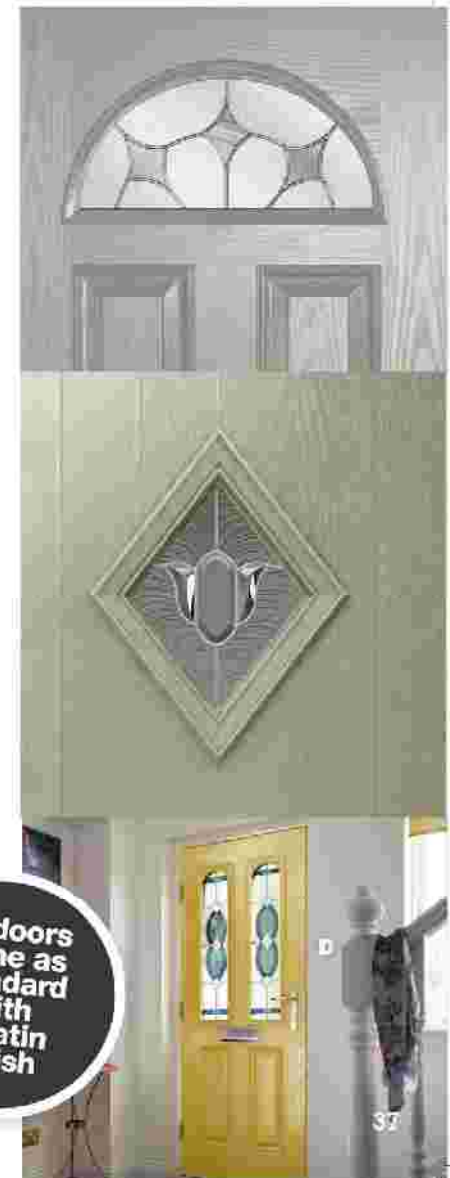


Salsa Pic

Mandarin

Turquoise

Buttercup



All doors come as standard with a satin finish

GLAZING OPTIONS

Your choice of decorative glazing panel is the perfect finishing touch and a beautiful focal point.

As you've browsed through our door styles, you will have seen which glazing panels complement which doors.

We offer a range of 12 different designs, covering everything from the traditional to the contemporary. Each design contains a selection of colours designed to perfectly complement our door colours and create a stylish finish. All have slim sightlines to maximise light transmission and their frames use the same finishing (painted or woodgrain effect) as the rest of the door for a sophisticated and seamless finish. All but one of the ranges are triple glazed, so the realistic decorative panel is one situated between two clear panes. Not only does this strengthen the panel, it also protects it from dust, allowing it occasionally spray to clean.

CHOOSE YOUR GLASS...



ANDAMAN – Decorative triple glazing featuring clear bevels, vertical bevels, leading glass and brass or zinc coating.



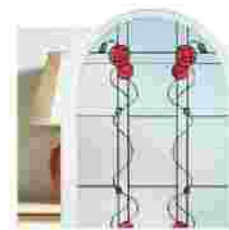
CELERES – Decorative triple glazing featuring clear bevels and salt picking glass.



CORAL – Decorative triple glazing featuring clear bevels, colour glass panels, textured backing glass and zinc coating.



SULU – Decorative triple glazing featuring multi-bevelled leaded glass.



TASMAN – Decorative triple glazing featuring clear bevels and salt picking glass.



TIMOR – Decorative triple glazing featuring clear bevels and clear glass.



FLORES – Decorative triple glazing featuring clear bevels, vertical bevels, leading glass and brass or zinc coating.



JAVA – Decorative triple glazing featuring coppered glass, a silvered reflect backing glass and polished aluminium.



KARA – Decorative triple glazing featuring clear bevels and leaded glass with brass or zinc coating. Optional coloured glass available with zinc coating only.



LAPTEV – Decorative triple glazing featuring coloured bevels and salt finish backing glass.



MARMARA – Decorative triple glazing featuring bevelled glass with an ultra-reflect glass.



SCOTIA – Decorative triple glazing featuring clear bevels and leaded glass with brass or zinc coating. Optional coloured glass available with zinc coating only.

OBSCURE GLASS...



CONTORA



DIGITAL



MINSTER



OAK



STIPPOLYTE

For privacy and style, textured glass offers a whole range of attractive options. In fact, there are no fewer than 17 different obscure glass designs to choose from allowing maximum light while maintaining privacy.

ENCLOSED MINI-BLINDS

An enclosed mini-blind is the perfect solution for controlling light and UV levels in your home – or simply giving you more privacy.

The mini-blind is enclosed within two panes of glass in an aluminum frame that will never need painting. It's controlled using a metallic tab rather than the traditional cord, so it is completely safe for children. And because the blind and the mechanism are totally enclosed, both are completely protected from damage and dust, making them easy to maintain.



SIDELIGHTS

When you need more than just a door

Many doors also have side panels that extend the decorative glazing over a wider area and make a stunning design statement. Our Dual Glazed, Dual Glazed Arch, Dual Glazed Eyebrow and Taps & Mids doors also have matching side panels available, allowing you to upgrade that perfect design statement. The side panels offer all the benefits of our GRP composite doors and mean you can create a complete and completely beautiful entrance.



TECHNICAL INFORMATION

Construction

Every Ultimate Collection GRP composite door is manufactured to the highest of standards to ensure it is strong, durable and secure.

The door has a perimeter sub-frame of a solid, water-resistant polymer material, which is reinforced with Laminated Veneered Lumber (LVL). A thermoset GRP skin is bonded to this sub-frame and the core of the door is then filled with high density, 100% GFR-free polypropylene foam. This is wrapped in a protective composite film to protect the door from damage or water penetration.

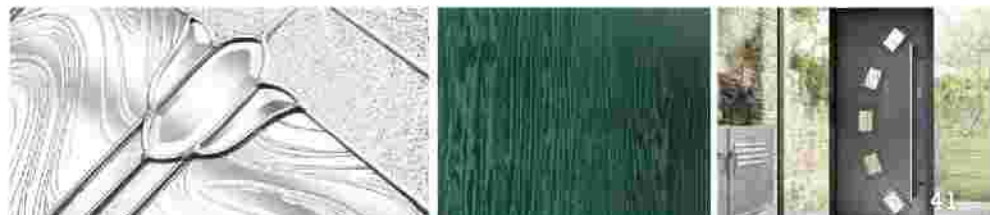
The door's core is what makes it so thermally efficient and so good at reducing sound. In fact, as you can see from the images on page 6, it is the most thermally efficient door on the market, increasing your home's energy efficiency and saving you money on your energy bills.

The high impact resistant thermoset GRP skin not only keeps your door looking good, it will not repair and restore itself as your door will not crack or delaminate. Absorbent solid acetone and pen pigments and durability through coloured. All other colours are oversprayed with a durable paint that will not peel or crack.

Technical figures

An Ultimate Collection GRP Composite Door has a wealth of facts and figures that prove its quality. The door:

- achieves BS 6375:1 for weather tightness, air, wind and water
- achieves PAS24:2012 security standard and holds Secured by Design approval when fitted with the SBD upgrade (shown on page 36)
- reduces colour fade by an average of 71%
- achieves Good Warming Potential (GWP) score of less than 5
- achieves Ozone Depletion Potential (ODP) score of zero



- meets UK Building Regulations U-value requirements of 0.18W/m²K (down to 0.12W/m²K on side and top panels)

In other words, everything about an Ultimate Collection GRP Composite Door has been designed to enhance your home for years to come.

Care and maintenance

Your Ultimate Collection GRP composite door has been designed to be easy to maintain. To keep your door clean, prolong the life of the surface finish and protect your warranty, we recommend you wash it regularly using soapy water (washing up liquid diluted with a soft, hot-water cloth). If you live in a coastal area, in a heavily industrialised area or near a tree, you may need to clean your door more frequently.

It is important that you **DO NOT** use any of the following on your door:

- abrasive cleaners or scouring pads
- any type of bleach or solvent (e.g. white spirit, methylated spirit, cellulose thinners, acetone or nail varnish remover)
- any type of adhesives or tack for providing temporary protection or fixing of seasonal or other decorations etc
- high pressure or steam cleaners

It is important, when your door is closed, even when you do not deadlock the door, that you always engage the hook locks, by lifting the handle. This will prevent the door flexing over time, from being closed only on the latch. Failure to do this can invalidate your installation guarantee.